

# COMPASS for Pressure

## Test macro to Adjust Fluke 700P and 750P pressure modules with COMPASS for Macro with 700PCK v4

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'*****
Function Fluke700PCalibrationAdjust(iT, iL, iC, iP, cTest, cConfig)

Select Case cCOMPASS.CurrentTestStep
    Case 2000 ' Test Complete
        If cTest.TestPrsCycles <> 2 Then 'only support calibration with received and as left
            Exit Function
        End If

        msg = "The test is complete. The coefficients are active in module memory but "
        msg = msg & "have not been written to permanent storage. Would you like to activate "
        msg = msg & "the calibration?"

        If MsgBox(msg, vbQuestion + vbYesNo + vbSystemModal, "Activate Calibration") = vbNo Then
            msg = "Recycling the power of the module will "
            msg = msg & "remove the coefficients from the memory and reset the module."
            MsgBox msg, vbSystemModal, "Activate Calibration"
            Exit Function

        Else
            For i = 1 To cConfig.DUTPrs.Count
                Manuf = cConfig.DUTPrs(i).RangeMain.GetParent.Manufacturer
                Model = cConfig.DUTPrs(i).RangeMain.GetParent.Model
                sn = cConfig.DUTPrs(i).RangeMain.GetParent.sn
                cDebug.LogStatus " DUT: " & i & ") Manufacturer=" & Manuf & ",SN=" & sn

                If InStr(Ucase(Manuf), "FLUKE") Then
                    cCOMPASS.StatusDisplay " DUT(" & sn & "): Writing calibration..."
                    cDebug.LogStatus " DUT " & i & "): Writing calibration"

                If cConfig.DUTPrs(i).GetParamData(2) = 1 Then
                    msg = "The measured zero or full scale pressure is far away from the expected value.
"
                    msg = msg & "Accuracy over temperature is at risk. If you proceed "
                    msg = msg & "with this adjustment you must check accuracy at lab temperature "
                    msg = msg & "and 35 to 40 C before return to use. "
                    msg = msg & "Proceed anyway?"
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        msg = msg & vbCrLf & "Model: " & Model & ", SN: " & sn
        reply = MsgBox(msg, vbExclamation + vbYesNo + vbDefaultButton2 + vbSystemModal,
"Activation")
    Else
        msg = "Activate the following module?" & vbCrLf & "Model: " & Model & ", SN: " & sn
        reply = MsgBox(msg, vbQuestion + vbYesNo + vbSystemModal, "Activation")
    End If

    If reply = vbYes Then

        temp = formatdatetime(Date, 2)
        mm= qextract(temp,0,1,"/")
        dd = qextract(temp, 1,2, "/")
        yy = right(qextract(temp, 2,3, "/"),2)
        cDebug.LogStatus "Module Data: MM " & MM & " dd:" & dd & " yy:" & yy
        cConfig.DUTPrs(i).Obj1.CoefsToModule CInt(yy), CInt(mm), CInt(dd), CInt(rtv)

        rtv = cConfig.DUTPrs(i).Obj1.ErrorCode

        If rtv <> 0 Then
            msg = "An error occurred while writing the coefficients to the
module." & vbcrlf & "Error: " & rtv & vbcrlf
            msg = msg & cConfig.DUTPrs(i).Obj1.ErrorDescription

            Else
                msg = "A message titled ""Set Module Calibration Date"" may be behind COMPASS."
                msg = msg & "Select this message from task bar when it appears."
        End If

        MsgBox msg, vbExclamation + vbSystemModal, "WARNING"

        cCOMPASS.StatusDisplay " DUT " & i & "): Calibration update completed"
        cDebug.LogStatus " DUT " & i & "): Calibration update completed"
    Else
        msg = "Recycling the power of the module will "
        msg = msg & "remove the coefficients from the memory and reset the module."
        MsgBox msg, vbSystemModal, "Activate Calibration"
    End If

    Set cConfig.DUTPrs(i).Obj1 = Nothing

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        End If
    Next
End If

Exit Function

Case 300 'Setting a new target pressure
cDebug.LogStatus "iP=" & iP & ",iC=" & iC & ",PCycles=" & cTest.TestPrsCycles
If Not (iP = 1 And (iC = 2 And cTest.TestPrsCycles = 2)) Then
    'Only on 2nd cycle first point when the test has 2 cycles
    Exit Function
End If

Case Else
    Exit Function

End Select

cDebug.LogStatus "*****"
cDebug.LogStatus "Zero/Span Cal Begin"
cDebug.LogStatus "iC,iP, Cycles:" & iC & "," & iP & "," & cTest.TestPrsCycles
cDebug.LogStatus "*****"

Do 'A loop is around the entire process in the event of a failure

    'This macro stores the active pressure and subtracts it from
    'each reading. No internal changes to the module are made

    For calPt = 1 To 2 'min/max
        If calPt = 1 Then
            cCOMPASS.StatusDisplay "Zero/Span Cal: Adjusting module zero ..."
            cDebug.LogStatus "Zero/Span Cal: Adjusting module zero ..."
            tval = 0 'absolute 0 for absolute module, vent for others
        Else
            cCOMPASS.StatusDisplay "Zero/Span Cal: Adjusting module span..."
            cDebug.LogStatus "Zero/Span Cal: Adjusting module span..."
            tval = cConfig.DUTPrs(1).RangeMain.MaxFinal
            valMin = cConfig.DUTPrs(1).RangeMain.MinFinal
            cDebug.LogStatus "Min=" & valMin & ", Max=" & tval
            If tval < 0.0001 And valMin < 0 Then ' vacuum module, should use min as full scale
                cDebug.LogStatus "Vacuum module, use Min as full scale"
                tval = valMin
        End If
    Next
End If

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    End If
End If

DUTUnit = cConfig.DUTPrs(1).RangeMain.UnitFinal
DUTUnitText = cConfig.DUTPrs(1).RangeMain.UnitFinalText
RefUnit = cConfig.RefPrs(1).RangeMain.UnitFinal
setUnit = cConfig.SetPrs(1).RangeMain.UnitFinal

cCOMPASS.StatusDisplay "Zero/Span Cal: Setting target to " & FormatNumber(tval, 2) & " " &
DUTUnitText
cDebug.LogStatus "Zero/Span Cal: Setting target to " & FormatNumber(tval, 2) & " " & DUTUnitText

If cConfig.SetPrs(1).RangeMain.InterfaceMode = 0 Then
    ' Manual then
    'Manual Control
    msg = "Please set the target pressure to " & FormatNumber(tval, 2) & " " & DUTUnitText
    msg = msg & " and press OK when the pressure is stable"
    cCOMPASS.Message CStr(msg), 0
    If cCOMPASS.SystemAbort Then Exit Function

Else
    'Convert to the controllers unit of measure
    tval = cCOMPASS.UnitConversion(CDb1(tval), CInt(setUnit), CInt(DUTUnit), 0)

    If (tval = 0) And (cCOMPASS.cConfig.DUTPrs(1).RangeMain.MeasMode <> 0) Then 'gauge 0
        cDebug.LogStatus "Venting system Pressure"
        cConfig.SetPrs(1).ioSetOutput 0, 0, 1
    Else
        cDebug.LogStatus "Setting Pressure in Controller unit: " & tval
        cConfig.SetPrs(1).ioSetOutput CDb1(tval), 0, 0
    End If

    If Fluke700P_WaitForReady(1, 120) = False Then Exit Function
    If cCOMPASS.SystemAbort Then Exit Function

    Fluke700P_Dwell 10

    If cCOMPASS.SystemAbort Then Exit Function

    cDebug.LogStatus "Zero/Span Cal: Pressure is ready... Err:" & Err
End If

dUnit = cConfig.DUTPrs(1).RangeMain.UnitFinal

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For i = 1 To cConfig.DUTPrs.Count
    Manuf = cConfig.DUTPrs(i).RangeMain.GetParent.Manufacturer
    sn = cConfig.DUTPrs(i).RangeMain.GetParent.sn
    cDebug.LogStatus "DUT: " & i & ") Manufacturer=" & Manuf & ",SN=" & sn
    If InStr(Ucase(Manuf), "FLUKE") Then
        'Only for Fluke Modules
        'Send the zero or Span Flag...

        cConfig.DUTPrs(i).SetParamData 0, 0 'Remove existing zero correction
        cConfig.DUTPrs(i).RangeMain.FinalOutput = -9999

        DUTPrs = Fluke700P_ReadPressure(5, CInt(i))
        RPrs = cCOMPASS.cConfig.RefPrs(1).GetParamData(1)
        cDebug.LogStatus " DUT: " & i & ") DPrs=" & DUTPrs & ",RPrs=" & RPrs
        If cCOMPASS.SystemAbort Then Exit Function

        Max = cConfig.DUTPrs(i).RangeMain.MaxFinal
        Min = cConfig.DUTPrs(i).RangeMain.MinFinal
        MinPSI = cCOMPASS.UnitConversion(CDbl(Min), 9, CInt(dUnit), 0)
        MaxPSI = cCOMPASS.UnitConversion(CDbl(Max), 9, CInt(dUnit), 0)
        cDebug.LogStatus " DUT: " & i & ") Min=" & Min & ",Max=" & Max
        cDebug.LogStatus " DUT: " & i & ") MinPSI=" & MinPSI & ",MaxPSI=" & MaxPSI

        'Boundary Check the value
        testpcnt = 0.05

        If ((MinPSI > 0) And (MinPSI < 0.5)) Then ' p01 and p00
            testpcnt = 0.08
        End If

        If calPt = 1 Then 'zero
            cDebug.LogStatus " Zero Cal"
            cConfig.DUTPrs(i).Obj1.StartCalibration CInt(rtv) 'Start the calibration

            'Make sure that the DUT-Ref is close
            If Abs(DUTPrs - RPrs) > Abs(testpcnt * (Max - Min)) Then
                cDebug.LogStatus "    Zero Cal: Excessive difference for SN " & sn
                cDebug.LogStatus "    Refpressure = " & RPrs & ",DUTPrs=" & DUTPrs & ",pct=" &
testpcnt
                cCOMPASS.cConfig.DUTPrs(i).SetParamData 2, 1
            End If

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cCOMPASS.StatusDisplay "DUT " & i & "): Zero Cal: Logging value " & RPrs
cDebug.LogStatus " Logging value " & RPrs

newPrs = cCOMPASS.UnitConversion(CDbl(RPrs), 9, CInt(dUnit), 0)
cConfig.DUTPrs(i).Obj1.AppliedZeroReading CSng(newPrs), CSng(newPrs), CInt(rtv)

'reference pressure in psi
cDebug.LogStatus " AppliedZero: " & newPrs
cDebug.LogStatus " Return Value =" & cConfig.DUTPrs(i).Obj1.ErrorCode

Else 'full scale
    cDebug.LogStatus " Full Scale Cal"
    fs = Max
    If MaxPSI < 0.0001 Then 'vacuum
        fs = Min
        If MinPSI < -10 Then
            '15psi vacuum must allow the low scale reading value to be as high as -10
            'to accommodate altitude and weather
            testpcnt = 0.4
        End If
    End If
End If

'Make sure that reference is close full scale
If Abs(DUTPrs - fs) > Abs(testpcnt * (Max - Min)) Then
    cDebug.LogStatus " Excessive difference for SN " & sn
    cDebug.LogStatus " full scale= " & fs & ",DUTPrs=" & DUTPrs & ",pct=" & testpcnt
    cCOMPASS.cConfig.DUTPrs(i).SetParamData 2, 1
End If

cCOMPASS.StatusDisplay "DUT " & i & " ): Span Cal: Logging value " & RPrs
cDebug.LogStatus " Span Cal: Logging value " & RPrs
newPrs = cCOMPASS.UnitConversion(CDbl(RPrs), 9, CInt(dUnit), 0)
cConfig.DUTPrs(i).Obj1.AppliedFullScaleReading CSng(newPrs), CSng(newPrs), CInt(rtv)

'reference pressure in psi
rtv = cConfig.DUTPrs(i).Obj1.ErrorCode
cDebug.LogStatus " AppliedFullScale: " & newPrs
cDebug.LogStatus " Return Code =" & rtv
cDebug.LogStatus " Return Value =" & rtv

If rtv =0 Then
    'If the return value is True then Adjust the sensor
    cCOMPASS.StatusDisplay "DUT " & i & ":) Zero/Span Cal: Adjusting coefficients.."
    cDebug.LogStatus "Zero/Span cal: Adjusting coefficients"

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cCOMPASS.TimeDelay 1
cConfig.DUTPrs(i).Obj1.AdjustCoefs CInt(rtv)
rtv = cConfig.DUTPrs(i).Obj1.ErrorCode
    cDebug.LogStatus "    AdjustCoefs Return Code: " & rtv

Else

End If

End If

End If

Next

Next

'Apply rules to automatically re-adjust
Exit Do
Loop

cDebug.LogStatus "Zero/Span cal Complete"
cCOMPASS.StatusDisplay ""

'need to zero the reading after calibration
'Fluke700P_RunZero

End Function
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