









- 1 Remove the front five screws.
- 2 Remove the screw from the bail handle at the top left side.
- 3 Lay the 9150 down on the right side. Remove the two back screws from the left side panel. Now, remove the left side panel.



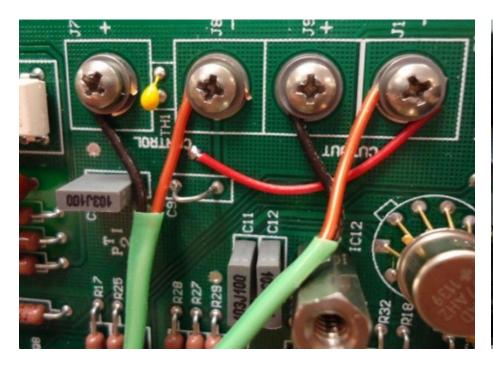


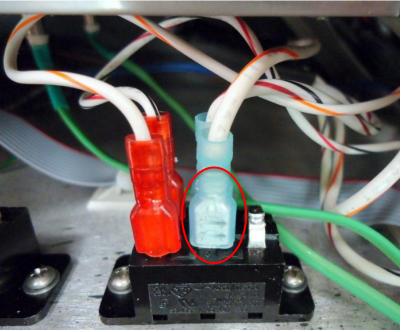
Remove the left side screw from the EMI shield.



Remove the right side screw from the EMI shield.



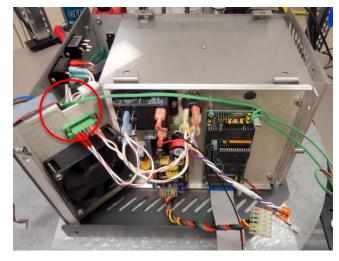


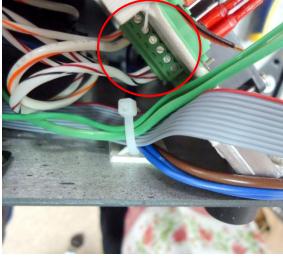


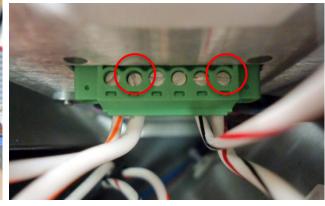
Disconnect the two TC's from the analog board.

6 Disconnect the two heater wires from the center posts of the heater switch.



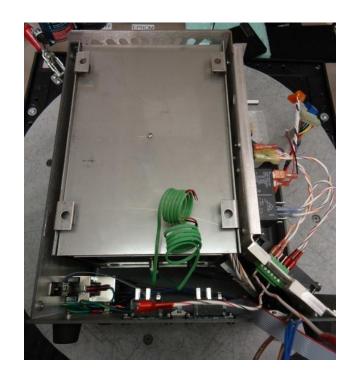


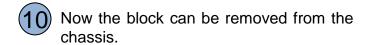




- Locate the green heater connector going through the center wall.
- 8 Locate the two heater wires coming from the block.
- 9 Using a small flat blade scewdriver disconnect the heater wires.



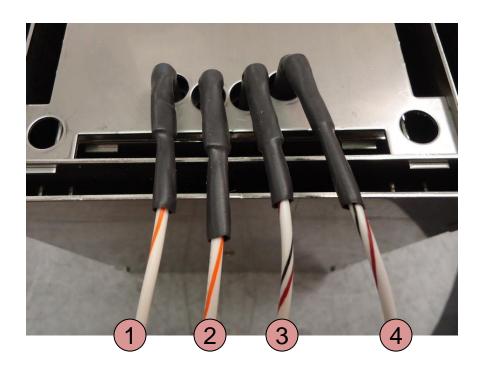


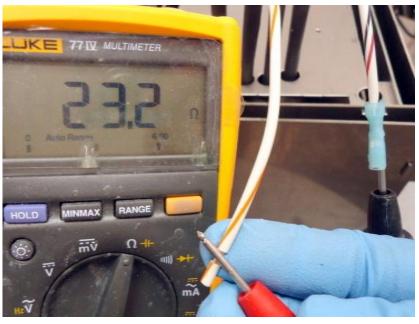




11 Place the old block aside.







Measure the new block before replacing. There are two heater elements. With an ohm meter measure between 1 and 3 and then 2 and 4.

The pairs should read about 23 ohms. Between the wires and the metal shields it should be open.

After the block is checked out. Replace the block.