

Title: Stem Conduction Error Created: 30.August.2012 Last Revised:

Applies To: Temperature Sensing Probes

## **Problem Description:**

A difference in temperature between the heat source and the handle or cable end of a temperature probe can cause heat to be conducted along the length of the probe's shaft causing a difference in the sensor's reading versus the actual temperature.

## Resolution/Work Around:

There are several factors that impact the stem conduction error, however, a suggested rule-ofthumb to overcome stem conduction errors is to immerse the probe to a minimum depth equal to 20 times the diameter of the probe plus the length of the sensing element contained in the probe.

For example, a probe that is 3/16 inch in diameter with a shaft length of 9 inches and has a sensing element that is  $\frac{3}{4}$  inch long which is located approximately at the tip of the shaft would have a minimum immersion depth of:  $(20 \times 3/16") + \frac{3}{4}" = 4\frac{1}{2}$  inches.

Other Information:

799 E Utah Valley Drive, American Fork, UT 84003 USA

Facsimile

Internet

