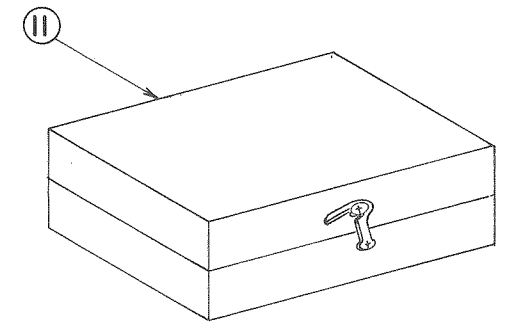
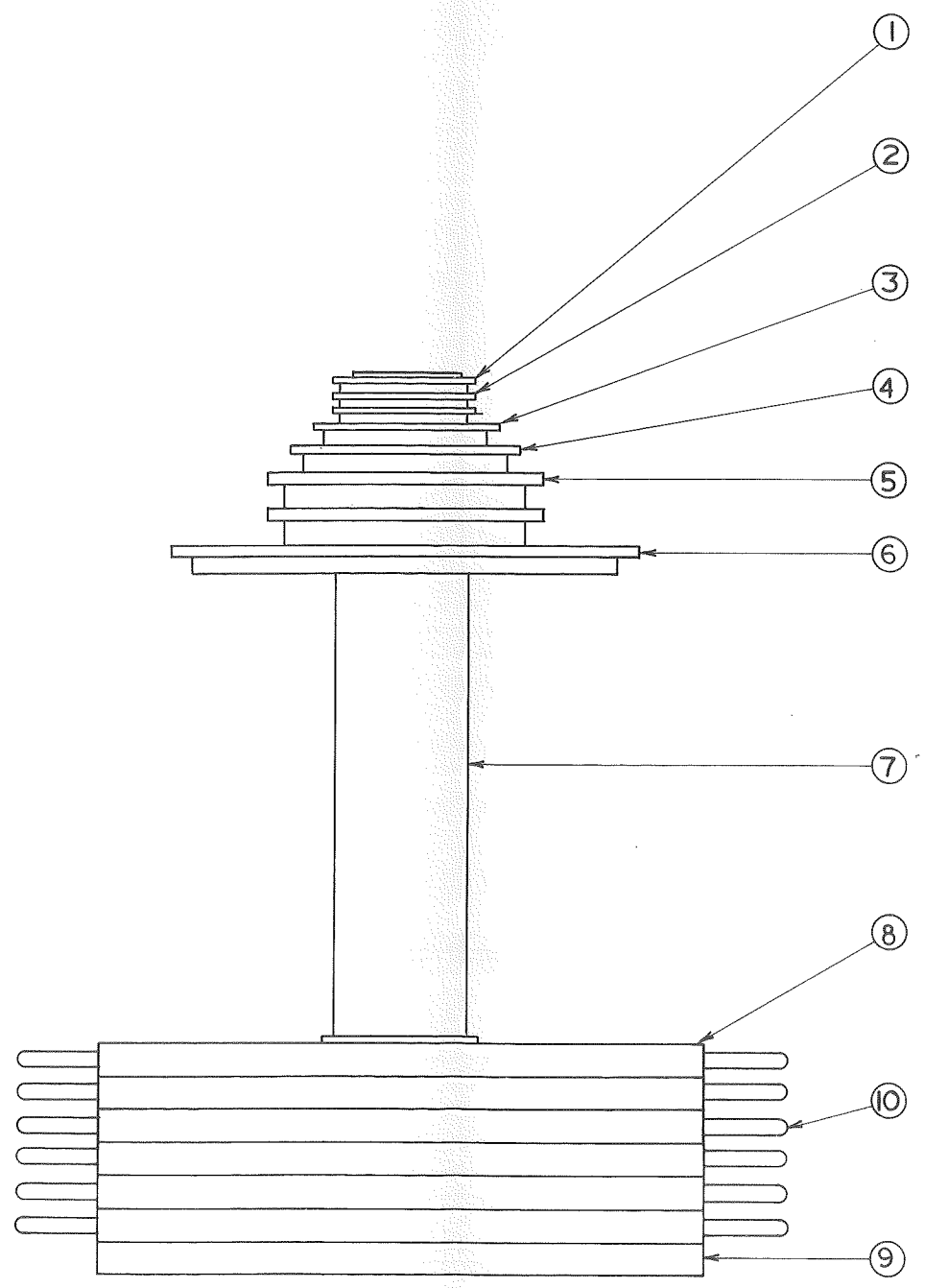


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REVISION RECORD				
LT#	DESCRIPTION	BY	DATE	APP
A	RELEASED	G.J.	10-10-84	M.E.J.



13	1	WEIGHT BOX	2480-104	
12	1	WEIGHT BOX	2480-103	
11	1	WEIGHT SET "S"	93-201	
10	12	WEIGHT HANDLE	2401-2-19	3/16" RD. 303 S.S.
9	1	WEIGHT - 1000 PSI	2402-1-2	1 3/2" RD. 303 S.S.
8	6	WEIGHT - 1000 PSI	2402-2-2	1 3/2" RD. 303 S.S.
7	1	SLEEVE	2480-11-13	3 1/2" RD. 303 S.S.
6	1	WEIGHT - 500 PSI	2402-3-3	1 1/2" RD. 303 S.S.
5	2	WEIGHT - 200 PSI	2402-3-4	6" RD. 303 S.S.
4	1	WEIGHT - 100 PSI	2402-3-5	5" RD. 303 S.S.
3	1	WEIGHT - 50 PSI	2402-3-6	4" RD. 303 S.S.
2	2	WEIGHT - 20 PSI	2402-3-7	3 1/2" RD. 303 S.S.
1	1	WEIGHT - 118 GRAMS	2480-105-1	3 1/2" RD. 303 S.S.
ITEM	QTY.	DESCRIPTION	RIC PART NO	MATERIAL

TOL	NOT SPEC	SIGNATURES	DATE
X	± 030	DR G.E.J.	7-30-84
XX	± 010	CR [Signature]	10-10-84
XXX	± 005	DS [Signature]	10-10-84
ANG	±	APP [Signature]	10-10-84
FINISH	DS		
MATERIAL			

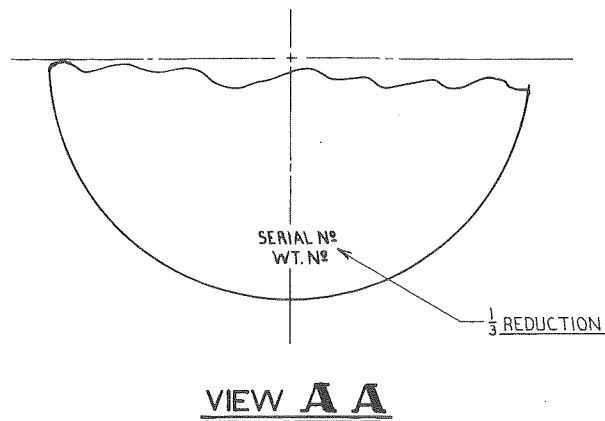
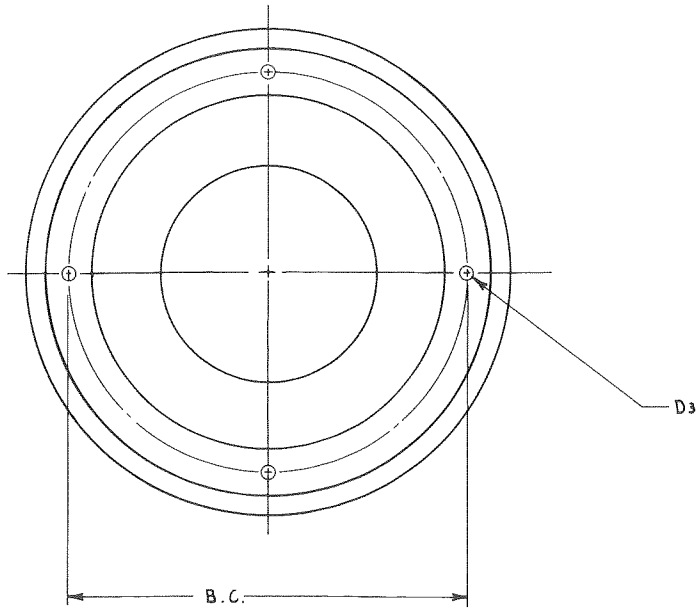
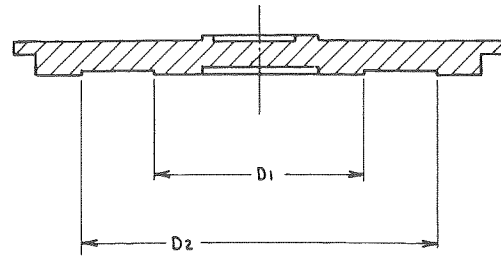
**WEIGHT SET**  
90 KG

SIZE NUMBER: **D 2480-720**

SCALE: 1:2 REV DATE: SHEET: 1/2



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ITEM No	PART No	WEIGHT No	MASS			UNDERCUT			D3		
			GRAMS	ADJ. TOL.	LB	D1	D2	G./100	DIA.	MG/100	B.C.
749	2480-710-1	1	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-2	2	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-3	3	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-4	4	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-5	5	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-6	6	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
8410	2481-710-7	7	11809.600	1.2	26.0357	5.00	9.00	5.50	.50	25	4 1/4"
6	2481-710-20	20	5904.800	.6	13.01786	4.38	7.38	3.50	.50	25	3 3/8"
5	2481-710-21	21	2361.920	.24	5.20714	2.38	5.25	2.30	.39	15	3 3/8"
5	2481-710-22	22	2361.920	.24	5.20714	2.38	5.25	2.30	.39	15	3 3/8"
4	2481-710-23	23	1180.960	.12	2.60357	2.38	4.38	1.45	.31	10	2 7/8"
3	2481-710-24	24	590.480	.06	1.301786	2.38	3.5	.60	.25	6.3	2 7/8"
2	2481-710-25	25	236.192	.024	.520714	0.0	2.375	.5	.13	1.6	2 5/8"
2	2481-710-26	26	236.192	.024	.520714	0.0	2.375	.5	.13	1.6	2 5/8"
1	2481-710-27	27	118.096	.020	.260357	2.38	2.87	.25			

REVISION RECORD			
LTR	DESCRIPTION	BY	DATE

TOL NOT SPEC .X ± .030 .XX ± .010 .XXX ± .005 ANG ±	SIGNATURES DR G.E.J. CW [Signature] DS [Signature] APP [Signature]	DATE 7-30-84 10-10-84 10-10-84	WEIGHT SET 90 KG
FINISH	MATERIAL	SIZE D	
RUSKA INSTRUMENT CORPORATION HOUSTON, TEXAS		NUMBER 2480-720	SCALE REV DATE SHEET 2/2